

Date: Wednesday, 17/09/2008 3:11:48 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: ABRASION STRIP		
Job Number	: 42076			Part Number	: D2856400		
Estimate Number	: 10067			Drawing Number	: D2856 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 17/09/2008 S.O. No. :			Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : PURCHASED PARTS			Due Date	: 15/10/2008 Qty: 216 Um: Each		
Previous Run	: 37667						
Written By	:						
Checked & Approved By	: JUL 08.9.17.						
Comment	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>7187</u> <u>C208/09/18</u> (216) Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape
2.0	3M8681 4	Abrasion Strip 4"
		Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s) ABRASION STRIP
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <u>R/208/14</u> (216)
4.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D <u>S 08/10/15</u> (216)
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST418</u> <u>AS of 10/16</u> X216

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date:
User:

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Julie Lecocq

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Drawing Name: ABRASION STRIP

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/17 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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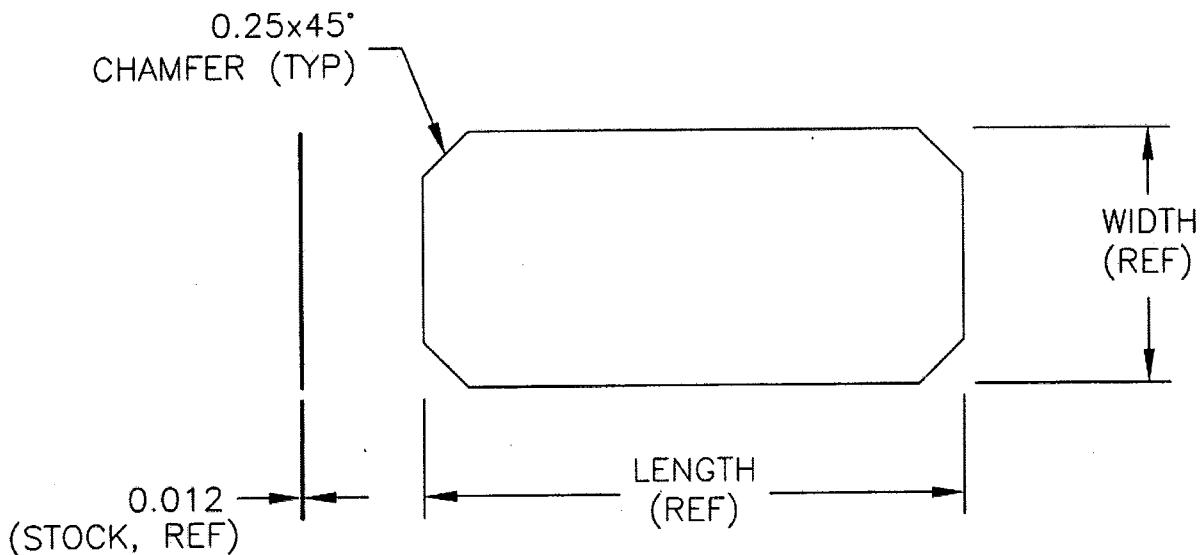
NOTE: Date & initial all entries

DART

DESIGN <i>GP</i>	DRAWN BY <i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>f</i>	APPROVED <i>OK</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24 *[Signature]*

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 42010

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Bon d'emballage/Packing Slip

NO: **245418**
DATE: **Oct 10 2008**

Vendu à - Sold To:

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Livré à - Ship To

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

# Compte - Account #	Bon d'achat Client - Customer PO #	Termes - Terms	Date Commande - Order Date	Page
DARTAEROSP	PO00007187	Net 30 Days	Sep 18 2008	1 / 1
Notre No. Comm. - Our Order No.	Représentant - Representative	Livré Via - Ship Via	F.A.B - F.O.B	
92543	PETER DEMELLO	FEDEX/COL 151793240	Collect or Prepaid & Charged	
Line Produit - Item	Description	Livré - Shipped	U/M	Lot
1 8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR	2.000	RL	8269
	Item No: 3M8681 4			2
			DOS/DOM: 2008/09	Exp: 2010/09 97%

2 QC-INSPECTED A.E. Blake Sales Ltd. 1.000 SET
Quality Control Inspected

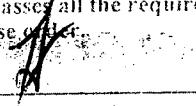
✓
08/10/08

TRANSPORT: **FEDERAL EXPRESS CANADA LTD. W#: 86426058** PICK REEFS: [245380]

Merci - Thank you Votre contact - Your contact: Jennifer Tobin

CERTIFICAT DE CONFORMITÉ CERTIFICATE OF COMPLIANCE

I hereby certify that the above material supplied against
this order meets or surpasses all the requirements as
specified on your purchase order.

Signature: 

Montreal - Toronto

No. T.P.S. - G.S.T. No. : R100064716 No. T.V.Q. - Q.S.T. No. : M1000098741TQ000IJT

Emballé par Packed by :

Date : **08/10/08**

Reçu par Received by :

Qtée - Qty pkg : **1 BX**
Poids - Weight : **10LBS**

V.914

MONTRÉAL - TORONTO